



## **TECHNICAL DATA SHEET**

## 405-FK433

405-FK433 is a medium weight satin weave glass fibre fabric, treated with FK433. Style 405 is a unidirectional fabric biased in the warp direction, and as a satin weave it is very flexible for complex lay ups. FK433 is a multifunctional silane designed for high adhesion, in multicomponent high pressure laminating applications, it provides improved wet out with polyester resins, and a good surface finish when ground.

## Technical data:

Base Fabric			Tolerance	Test Methods	
Yarn Thread Count	Warp Weft	EC11 – 204 EC9 – 34	<u>+</u> 5%	DIN EN 12654	
	Warp Weft	18.9 per 1 cm 12.0 per 1 cm	<u>+</u> 5%	DIN EN 1049	
Tensile Strength (typical)	Warp Weft	1900 N/cm 180 N/cm		DIN EN 12654	
Weight		430g/m²	<u>+</u> 5%	DIN EN 12127	
Weave		8 shaft satin		DIN ISO 9354	
Finished Fabric					
Coating		silane treated after heat cleaning			
Weight		437 g/m²	<u>+</u> 10%	DIN EN 12127	
Thickness (typical)		0.45 mm	<u>+</u> 10%	DIN ISO 4603/E	
Tensile Strength (typical)	Warp Weft	800 N/cm 75 N/cm		DIN ISO 4606	
Organic content (typical)		<1%			

Important - Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. It should be noted that the substrate test materials are generic and actual results may vary from those given above. Purchasers should independently determine prior to use the suitability of this material for their specific purposes.

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