



## **TECHNICAL DATA SHEET**

## 92140-FK144 (045)

Aerospace textile glass: 92140-FK144. Medium weight twill weave glass fibre fabric treated with FK144 finish.

FK144. A multifunctional finish which has a high-performance silane cross-linking adhesion promoter combined with the softening and anti-static benefits of Volan. Good performance over a wide range of resin systems and applications. Effective with a variety of thermosetting resin systems such as phenolic, epoxy, polyester and vinyl ester.

The combination of flexible twill weave and soft, multifunctional finish makes this a product suited to both large and small scale hand-layup work where good fabric manageability is required.

## Technical data:

| Base Fabric                   |              |  | Tolerance    | Test Methods   |
|-------------------------------|--------------|--|--------------|----------------|
| Yarn                          | Warp<br>Weft | EC9 – 68 X 5<br>EC9 – 272                  |              | DIN EN 12654   |
| Thread Count                  | Warp<br>Weft | 6.0 per 1 cm<br>6.7 per 1 cm               | <u>+</u> 5%  | DIN EN 1049    |
| Weight                        | $\sim 0$     | 394 g/m²                                   | <u>+</u> 5%  | DIN EN 12127   |
| Weave                         | $\bigcirc$   | 2/2 Twill                                  |              | DIN ISO 9354   |
| Finished Fabric               |              |  |              |                |
| Specification                 |              | WL 8.4554                                  |              |                |
| Coating                       |              | Silane/Volan finish after<br>heat cleaning |              |                |
| Weight                        |              | 390 g/m²                                   | <u>+</u> 5%  | DIN EN 12127   |
| Thickness (typical)           |              | 0.43 mm                                    | <u>+</u> 10% | DIN ISO 4603/E |
| Tensile Strength<br>(typical) | Warp<br>Weft | 480 N/cm<br>380 N/cm                       |              | DIN ISO 4606   |
| Organic content (ty           | pical)       | <0.3%                                      |              | ISO 1887       |

**Important** - Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. It should be noted that the substrate test materials are generic and actual results may vary from those given above. Purchasers should independently determine prior to use the suitability of this material for their specific purposes.

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