



TECHNICAL DATA SHEET

92140-FK144 (045)

Aerospace textile glass: 92140-FK144. Medium weight twill weave glass fibre fabric treated with FK144 finish.

FK144. A multifunctional finish which has a high-performance silane cross-linking adhesion promoter combined with the softening and anti-static benefits of Volan. Good performance over a wide range of resin systems and applications. Effective with a variety of thermosetting resin systems such as phenolic, epoxy, polyester and vinyl ester.

The combination of flexible twill weave and soft, multifunctional finish makes this a product suited to both large and small scale hand-layup work where good fabric manageability is required.

Technical data:

Base Fabric			Tolerance	Test Methods
Yarn	Warp Weft	EC9 – 68 X 5 EC9 – 272		DIN EN 12654
Thread Count	Warp Weft	6.0 per 1 cm 6.7 per 1 cm	<u>+</u> 5%	DIN EN 1049
Weight	~ 0	394 g/m²	<u>+</u> 5%	DIN EN 12127
Weave	\bigcirc	2/2 Twill		DIN ISO 9354
Finished Fabric				
Specification		WL 8.4554		
Coating		Silane/Volan finish after heat cleaning		
Weight		390 g/m²	<u>+</u> 5%	DIN EN 12127
Thickness (typical)		0.43 mm	<u>+</u> 10%	DIN ISO 4603/E
Tensile Strength (typical)	Warp Weft	480 N/cm 380 N/cm		DIN ISO 4606
Organic content (ty	pical)	<0.3%		ISO 1887

Important - Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. It should be noted that the substrate test materials are generic and actual results may vary from those given above. Purchasers should independently determine prior to use the suitability of this material for their specific purposes.

West House | Shadsworth Business Park | off Duttons Way | Blackburn | Lancashire | BB1 2QJ

T: 01282 770666 | E: sales@cristex.co.uk | W: www.cristex.co.uk

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